

MITSUBOSHI PRINTING INK CO., LTD.

Higashi 1-103 Funao-cho Hamadera Nishiku Sakai, Osaka, 592-8341, Japan.
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TECHNICAL DATA SHEET

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|------------------------|---|
| PRODUCT NAME | RM HG-A ROYAL SILVER |
| TACK/400RPM | 7.0 1 minute/32°C Thwing-Albert Type Inkometer |
| FLOW | 41.0 1 minute/25°C Spread-o-meter |
| VISCOSITY | 30 Pa.s (2.5RPM/25°C/RH50%) Tokyo Keiki Cone-Plate Viscometer |
| WATER PICK-UP | 30.0% |
| COLOR STRENGTH | Y=0.50, M=0.51, M=0.52, V=0.50 X-Rite 418 on coated paper |
| GRIND GAUGE | Less than 7.5 μ m |
| STORAGE DETAILS | Shelf-Life : about 12 months (Room Temperature : 30 \pm 2°C) |
| CONSISTENCY | Consistent with our QC Master Batch. |

June 26, 2014

Mitsubishi Printing Ink Co., Ltd.
Osaka, Japan.